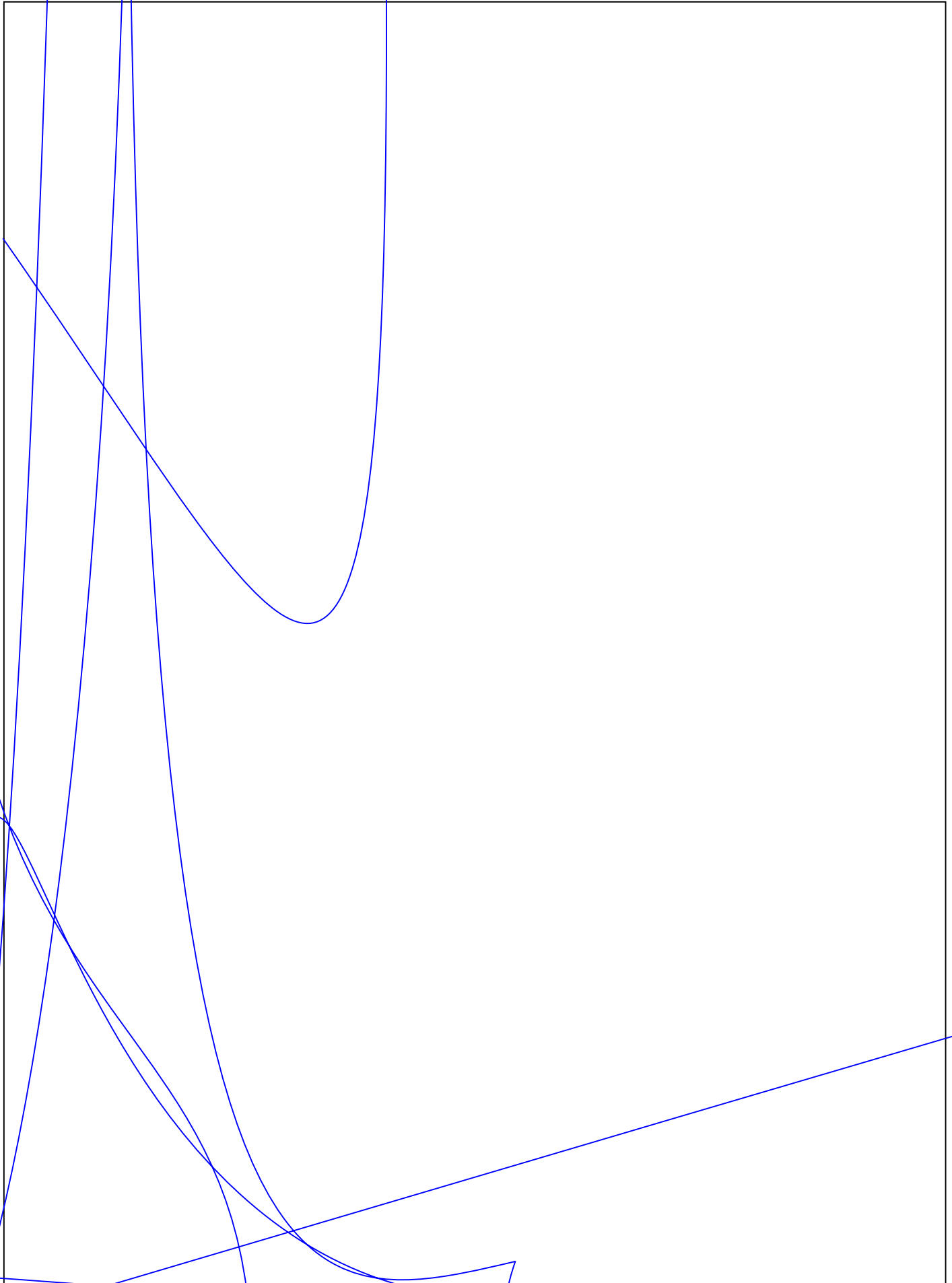


SECRET

SECRET

Part No. | S










Label Explanation

LIGHT Universal Label

Customer Defined Label

LIGHT Light Electronics CO., LTD.	
MODEL NAME: _____	LOT NO. : ON LOT 
QUANTITY: _____	
BTN _____	
PACKING DATE: _____	
REMARKS: _____	

RoHS

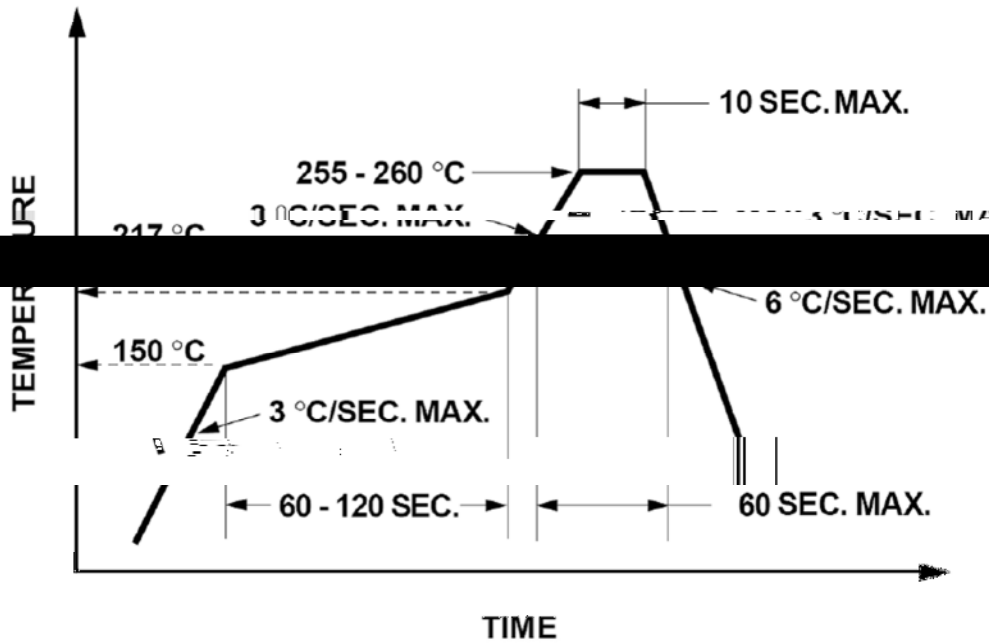


Reel Dimensions

Note: Tolerance unless mentioned is $\pm 0.2\text{mm}$; Unit = mm



ty: 2000pcs/reel)



1. Reflow soldering should not be done more than two times.
2. When soldering, do not put stress on the LEDs during heating.

Soldering iron

1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
2. The hand solder should be done only once.

Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

